



HUV VacuFlex Ink

Product Data Sheet

Product Description: This UV curable inkjet ink has outstanding flexibility and elongation properties for vacuum forming applications.

Product Highlights:

- Extreme flexibility and elongation (>200%)
- Outstanding adhesion
- Fast curing
- High color densities
- Wide color gamut

Colors: Black, Cyan, Magenta, Yellow

Packaging: 4-Liter bottles

Suggested Operating Parameters:

- **Print Head Temperature: 104°F – 105.8°F (40°C - 41°C)**
- Room Temperature: 65°F - 80°F (18°C - 27°C)
- Humidity: 30% - 65% (non-condensing)

Storage:

- Temperature: 60°F - 80°F (18°C - 27°C)
- Tightly closed containers away from direct UV light or heat sources

Shelf Life: 12 months from the Date of Manufacture

Outdoor Durability: Minimum of 2 years

PLEASE CONSULT THE SDS FOR ADDITIONAL INFORMATION

Notes on Adhesion

Adhesion should be tested on each substrate before commercial use as adhesion results can vary depending upon the manufacturer of the substrate, age and storage conditions of the substrate, and the cleanliness of the substrate. Improved adhesion results may be obtained by cleaning the substrate with isopropyl alcohol prior to printing.

Disclaimer

The information contained within this product data sheet is represented in good faith and believed to be accurate as of the time of publication; however, it is the responsibility of the user to ensure that the product meets the requirements for their particular end-use application.